

Nimbus Bumperlist Paragon

På gummi

Slipa ytan som ska limmas med 80K slippapper, borsta rent.

Fukta en ren luddfritrasa med SikaAktivator-205 torika ytan åt ett håll. avlufta min. 10min - max 2tim.

Applicera Sika Multiprimer Marine med pensel eller filtpåstrykare. Avlufta min 15min - max 24tim

På skrovet

Slipa ytan som ska limmas med fint (typ 240K) slippapper, borsta rent.

Fukta en ren luddfritrasa med SikaAktivator-205 torika ytan åt ett håll. Avlufta min. 10min - max 2tim.

Foga/limma med Sikaflex-292i eller Sikaflex-591.(antingen eller, dom tål inte varann) Om ni limmar med Sikaflex-292i vänta 4dgr innan ni toppfogar med Sikaflex-591.

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On rubber

Sand the surface to be glued with 80K sandpaper, brush clean.

Dampen a clean lint-free cloth with SikaAktivator-205 and wipe the surface in one direction. bleed min. 10min - max 2hrs.

Apply Sika Multiprimer Marine with a brush or felt applicator. Bleed min 15min - max 24hrs

On the hull

Sand the surface to be glued with fine (type 240K) sandpaper, brush clean.

Dampen a clean lint-free cloth with SikaAktivator-205 and wipe the surface in one direction. Bleed min. 10min - max 2hrs.

Joint / glue with Sikaflex-292i or Sikaflex-591. (Either or, they do not tolerate each other) If you glue with Sikaflex-292i, wait 4 days before you top joint with Sikaflex-591.